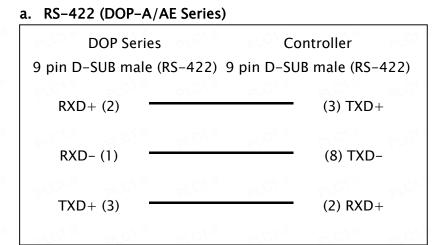
DUP Series HMI Connection Manual

Taian TP02 PLC

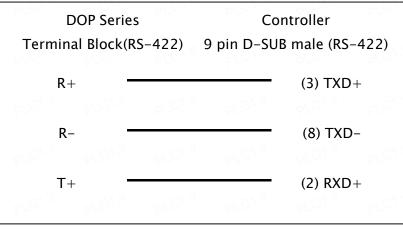
HMI Factory Setting:

Baud rate: 19200, 7, None, 1 Controller Station Number: 1 Control Area / Status Area: V1 / V10

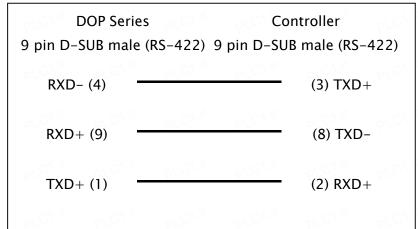
Connection



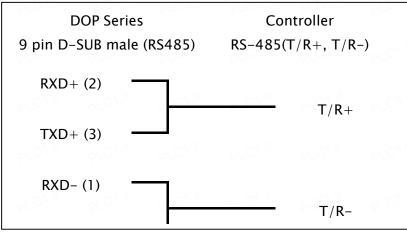
b. RS-422 (DOP-AS35/AS38/AS57 Series)



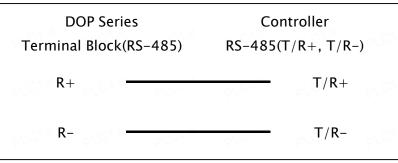
c. RS-422 (DOP-B Series)



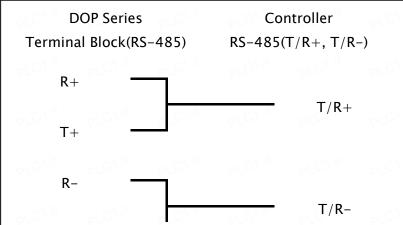
d. RS-485 (DOP-A/AE Series)



e. RS-485 (DOP-AS57 Series)







g. RS-485 (DOP-B Series)

DOP Series	Controller
9 pin D-SUB male (RS-232)	RS-485(T/R+, T/R-)
D+ (1)	T/R+
D- (6)	T/R-
B (6)	

Definition of PLC Read/Write Address

a. Registers

Туре	Format Word No.(n)	Read/Write Range	Data Length	Note
WORD_DEVICE_X	Xn	X 1 - X 384	Word	<u>1</u>
WORD_DEVICE_Y	Yn	Y 1 - Y 384	Word	<u>1</u>
WORD_DEVICE_C	Cn	C 1 – C 2048	Word	<u>1</u>
WORD_DEVICE_V	Vn	V 1 - V 1024	Word	
WORD_DEVICE_D	Dn	D 1 – D 2048	Word	C1 <u>3</u> 4
WORD_DEVICE_WS	WS n	WS 1 - WS 128	Word	
WORD_DEVICE_WC	WCn	WC 1 - WC 912	Word	CA.M

b. Contacts

PLOIN PLOIN PLOI	Format	PLOY PLOY	Frou.
Туре	Bit No.(b)	Read/Write Range	Note
BIT_DEVICE_X	Xb	X 1 – X 384	FLU
BIT_DEVICE_Y	Yb	Y 1 - Y 384	
BIT_DEVICE_C	Cb	C 1 – C 2048	PLU.

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1) The device address must be the multiple of 16 plus 1.

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